

**TITLE OF THE INVENTION**

**METHOD AND APPARATUS FOR COOLING A LASER**

**CROSS-REFERENCE TO RELATED APPLICATIONS**

5        This application claims priority to U.S. provisional patent application number 60/527,221, filed on December 4, 2003, the disclosure of which is incorporated herein and is made a part of the present application.

**BACKGROUND OF THE INVENTION**

10      **1. FIELD OF THE INVENTION**

      This invention relates to lasers, and in particular to a method and apparatus for cooling a laser.

15      **2. DESCRIPTION OF THE RELATED ART**

      Lasers and their components generate heat during operation, and so require cooling to prevent overheating and to extend the operational life of the laser. One known method of cooling a laser involves passing one or more streams of flowing air from a fan over the components.

      Traditionally, sealed-off air-cooled gas lasers have used a split configuration with the laser source and a radio frequency (RF) power source separated into two assemblies connected by cables. In some prior art systems, each component employs its own cooling fan. In other lasers, users have been required to integrate laser components with separately provided cooling fans. For example, one laser introduced by the Synrad

Corporation includes a sealed-off air cooled gas laser, marketed as the Series 48 models, which integrates a RF power source with a laser source by mounting the RF power source on the side of and along the entire length of the laser source. However, such Synrad lasers have not been supplied with cooling fans, but instead it was the responsibility of 5 the user to obtain and integrate cooling fans with the laser, thus increasing costs and complexity in assembly.

In other lasers, at least one RF power source and at least one air cooling fan have been integrated with a laser source. For example, a method for cooling a gas laser is described in commonly-assigned U.S. Patent Number 5,901,167, which is incorporated 10 herein by reference and is made a part of the present application. In the 5,901,167 patent, air flow from one or more fans 12 is split into two cooling air paths 14, 16, for example, illustrated by a prior art laser 10 shown in FIG. 1. Referring to FIG. 1, one path 14 provides flowing air to cool a RF power source which provides power to the laser source, and a second path 16 cools the laser source directly.

15 These paths may be designed to split the air flows in any desired ratio. For example, 50% of the flow may be split to a first path, and 50% to a second path; or alternatively 70% of the flow may be split to the first path, and 30% to the second path.

Methods known in the art for cooling lasers work well, but such methods include 20 a number of drawbacks. For example, the splitting of the air flow between at least two components or into at least two paths provides less air flow to cool each of the components. In addition, the air flow, and therefore the cooling, is typically not symmetric, which causes undesirable deformations such as twisting or bowing of the laser source, thus causing optical misalignment of the laser source. For example, as

shown in FIG. 1, air flow must turn about ninety degrees in order to travel through the fins of the laser source, and so more air tends to flow through the fins at the base of the laser source farthest from the fan than through the fins closer to the fan.

Furthermore, prior art lasers with such multiple air flows as shown in FIG. 1, for 5 example, have an arrangement of components which does not lend itself to the most compact packaging. Accordingly, such lasers with cooling fans may be bulky.

Other known lasers with split air flow are described in U.S. Patent Number 5,550,853 and also in commonly-assigned U.S. Patent Number 5,894,493, which are incorporated herein by reference and are made a part of the present application.

10 We have invented a laser in which air flow from at least one fan cools a laser source and an RF power source in series, thus avoiding the disadvantages of splitting the air flow between such components.

#### BRIEF SUMMARY OF THE INVENTION

15 A sealed-off gas laser includes a laser source including a sealed-off housing containing a gas mixture, electrodes for exciting the gas mixture, optical elements positioned to form a resonator within the gas mixture, and an RF power source external to the laser source containing the gas mixture, with the RF source being connected to the electrodes within the gas mixture through sealed and electrically-insulated electrical feeds. The sealed-off gas laser source and the RF power source are arranged such that both components have substantially the same cross-section, with cooling fins arranged 20 axially along the length of each element. The two elements may then be arranged end-to-

end in a series to form an assembly with substantially the same cross-section along the entire length of the assembly.

A shroud mounted along the assembly forms a single air channel directing air from at least one fan along the entire length of the assembly, thereby cooling both the RF 5 power source and the laser source with the total air flow from the at least one fan. The at least one fan may be mounted in such a way as to pull air through the assembly, or alternatively to push air through the assembly, depending on a desired arrangement selected from either cooling the laser source first and then cooling the power source, or cooling the power source first and then cooling the laser source.

10 In a preferred embodiment, the laser and the power source are arranged in series such that the laser source is cooled first, and the subsequent air flow, although slightly warmer from cooling the laser source, is sufficient to cool the power source.

One advantage of the arrangement of the laser source and power source in series is that all of the air flow from at least one fan is provided to cool both the laser source and 15 the power source as opposed to splitting the air between these components.

Another advantage is that the air flow is symmetric, and therefore the cooling is symmetric, and so the present invention reduces or eliminates undesirable deformations such as the twisting or bowing of the laser source which may cause optical misalignment of the laser source.

20 A further advantage of the present invention is that the overall assembly, including the laser source, the RF power source, and the at least one fan, provides a more compact, if not the most compact, packaging arrangement for the overall laser.

## BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

Preferred embodiments of the invention are disclosed hereinbelow with reference to the drawings, wherein:

- FIG. 1 is a top rear side perspective view of a laser in the prior art;  
5 FIG. 2 is a top rear side perspective view of a laser of the present invention with parts separated;

FIG. 3 is a top rear side perspective view of the laser of FIG. 2 in an assembled state;

- 10 FIG. 4 is a top plan view of the laser of FIG. 2 with a shroud removed, showing a first method of profiling the cooling fins of the laser source;

FIG. 5 is a top plan view of an alternative embodiment of the laser of FIG. 2 with the shroud removed, showing a second method of profiling the cooling fins of the laser source;

- 15 FIG. 6 is a top plan view of another alternative embodiment of the laser of FIG. 2 with the shroud removed, showing a third method of profiling the cooling fins of the laser source; and

FIG. 7 is a front elevational view of the laser source with the shroud removed, along lines 7-7 in FIG. 2.

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## DETAILED DESCRIPTION OF THE INVENTION

Referring now to FIGS. 2-4, a laser 20 of the present invention includes a laser source 22 including a sealed laser tube 26 containing, for example, a gas mixture as a laser media, and electrodes therein provided as a means of exciting the laser media. As

shown in FIG. 2, optical elements 24 are arranged at either end of the tube 26 forming a laser resonator, and cooling fins 28 are arranged on an exterior surface of the laser tube 26 and extend along the length of the laser tube 26 forming a substantially developed surface for removing heat from the laser source 22. By "developed surface", we refer to 5 the combined usable cooling surface areas of all of the fins which comprise a heat sink on the external surface of the laser source 22.

However, alternative means for creating a "developed surface" known to persons skilled in the art are also contemplated. For example, alternatively shaped fins may be incorporated, and secondary fins attached to primary fins using alternative shapes may 10 also be used. In such heat sinks, formed by a plurality of fins, the efficiency of the heat sinks is directly dependent on the height "H", width "W", spacing "S", and number of the fins, as shown in greater detail in FIG. 7.

An RF power source 30 is mounted end-to-end in a series arrangement with the laser source 22 along longitudinal axis 50 of the laser 20, with the RF power source 30 15 located at an end 34 of the laser source 22 opposite to the end 36 from which the laser beam emerges during laser operation.

The RF power source 30 has substantially the same cross-sectional area perpendicular to the longitudinal axis 50 as the laser source 22, thus enhancing and maintaining the uniformity and symmetry of the air flow 44. Cooling fins 32 are located 20 on an exterior surface of the RF power source 30, and the cooling fins 32 extend along the length of the RF power source 30.

A shroud 38 is shown in FIGS. 2-3 which surrounds the assembly of the laser source 22 and the RF power source 30, with FIG. 2 illustrating the shroud 38 removed

from the assembly, and FIG. 3 illustrating the completely assembled laser 20. Interior surfaces of the shroud 38 form a single channel for the passage of the air flow 44 for cooling the laser source 22 and the RF power source 30.

At least one fan 40 is mounted at a rear end 42 of the assembled laser 20, with the 5 fan 40 capable of directing air as a single air flow 44 flowing about the laser source 22 and the RF power source 30, and flowing within the channel formed by the shroud 38, with the air being obtained from slots (not shown) extending through shroud 38 into the assembled laser 20. The slots are preferably located in a front end 48 of the laser 20 and/or of the shroud 38 at a front end of the assembled laser 20, as shown, such that the 10 directed air flow 44 passes first substantially adjacent to the cooling fins 28 of the laser source 22, thereby cooling the laser source 22, and causing an increase in temperature of the air flow 44. Alternative locations of the slots generally in the front end portion of the shroud 38 are also contemplated.

The air flow 44 then passes substantially adjacent to the cooling fins 32 of the RF 15 power source 30 to cool the RF power source 30. According to the present invention, it has been determined that, although the RF power source 30 is cooled by air flow which has been heated by the laser source 22, despite such increased temperature of the air flow 44, it is still satisfactory to adequately cool the RF power source 30.

After passing substantially adjacent to the cooling fins 32, the air flow 44 passes 20 out of the rear end of the laser 20 through and out of the fan 40. By reversing the rotation of the fan 40, the direction of the air flow 44 may be reversed. However, in the preferred embodiment, the air flow 44 passes substantially adjacent to and cools the laser source 22 first before passing substantially adjacent to and cooling the RF power source 30.

In another embodiment, high pressure vacuum blowers, for example, as described in commonly assigned U.S. Patent Application Number 10/463,105, may also be used in addition to or in lieu of the fan 40. U.S. Patent Application Number 10/463,105 is incorporated herein by reference and is made a part of the present application.

5 As mentioned an important aspect of this invention is the symmetric cooling of the laser source 22 by a cross-section perpendicular to the air flow 44 which prevents twisting and bowing of the laser source which can cause optical misalignment of the resonator. A further enhancement to this invention can be achieved by profiling the cooling fins 28 of the laser source 22 in the direction of the air flow 44, as shown in  
10 FIGS. 5-6, so that the efficiency of the cooling fins 28 is reduced at the front end 48 of the laser 20 and/or the shroud 38 where ambient air enters the cooling passages and increases along the length of the laser 20. This increase in cooling efficiency will offset the increase in temperature of the cooling air so the temperature differential of the laser source 22 along its length can be reduced or eliminated.

15 The cooling fins 28 which form the heat sink are shown in greater detail in FIG. 7, which is a front elevational view of the front end 48 of the laser 20 along lines 7-7 in FIG. 2. The optical elements 26 including resonator optics extend from the front end 48 and are mounted within a housing 56. The cooling fins 28 are substantially developed surfaces; that is, the fins 28 have a relatively large surface area for performing as a heat  
20 sink to dissipate heat into the ambient air.

The cooling fins 28 extend from an external surface 58 of the housing 56 of the laser source 22, with the cooling fins 28 having a predetermined fin height H, a predetermined fin width W, and a predetermined fin spacing S.

FIG. 4 illustrates a top plan view of the invention, in which the cooling fins 28, 32 of the laser source 22 and the RF power source 30 are respective portions of a substantially developed surface of the outer portion of the laser source 22 and RF power source 30, respectively, to facilitate the transfer of heat from the laser source 22 or RF power source 30 to the surrounding air.

FIGS. 5-6 illustrate two possible alternative embodiments of cooling fins providing different profiling geometries with increasing cooling efficiency away from the front end 48 of the laser 20 and/or the shroud 38. As shown in the top plan view in FIG. 5, cooling fins 52 in a first alternative embodiment provide a stepped profile, in which the height H of the cooling fins 52 increases away from the front end 48 in two or more stepped sections. As shown the top plan view in FIG. 6, cooling fins 54 in a second alternative embodiment provide a continuous tapering profile, in which the height H of the cooling fins 54 increases away from the front end 48. Other geometries are also contemplated, including curved tapered profiles.

While the invention has been shown and described with respect to preferred embodiments, it will be understood by those skilled in the art that various modifications and changes may be made therein without departing from the spirit and scope of the invention.